

PP熔喷无纺布生产线
PP Meltblown Non-woven Fabric Production Line



熔喷布主要以聚丙烯为主要原料，纤维直径可以达到1~5微米。空隙多、结构蓬松、抗褶皱能力好，这些具有独特的毛细结构的超细纤维增加单位面积纤维的数量和表面积，从而使熔喷布具有很好的过滤性、屏蔽性、绝热性和吸油性。可用于空气、液体过滤材料、口罩材料、吸油材料等领域。

PP Meltblown Non-woven Fabric is mainly made of polypropylene, and the fiber diameter can reach 1 ~ 5 microns. There are many voids, fluffy structure, and good anti-wrinkle ability. These ultrafine fibers with unique capillary structure increase the number and surface area of fibers per unit area, so that the meltblown cloth has good filterability, shielding, heat insulation and oil absorption . Can be used in the fields of air, liquid filter materials, mask materials, thermal insulation materials, oil-absorbing materials etc.

主要技术参数 Main technical parameter					
机型 Model	螺杆直径 Screw Diameter	适用原料 Material	制品宽度 Products width	最大挤出量 Capacity (Max.)	主电机功率 Main motor power
JWS65	65	PP	800mm	500-600kg/d	22KW
JWS90	90	PP	1600mm	1200-1500kg/d	45KW
JWS105	105	PP	2400mm	2000-2500kg/d	55KW
JWS135	135	PP	3200mm	3000-3500kg/d	75KW

以上数据仅供参考，具体内容以购买合同为准。The above data is for reference only, and the specific content is subject to the purchase contract.

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**SPUNBOND
MELT NONWOVEN
FABRIC
PRODUCTION LINE**

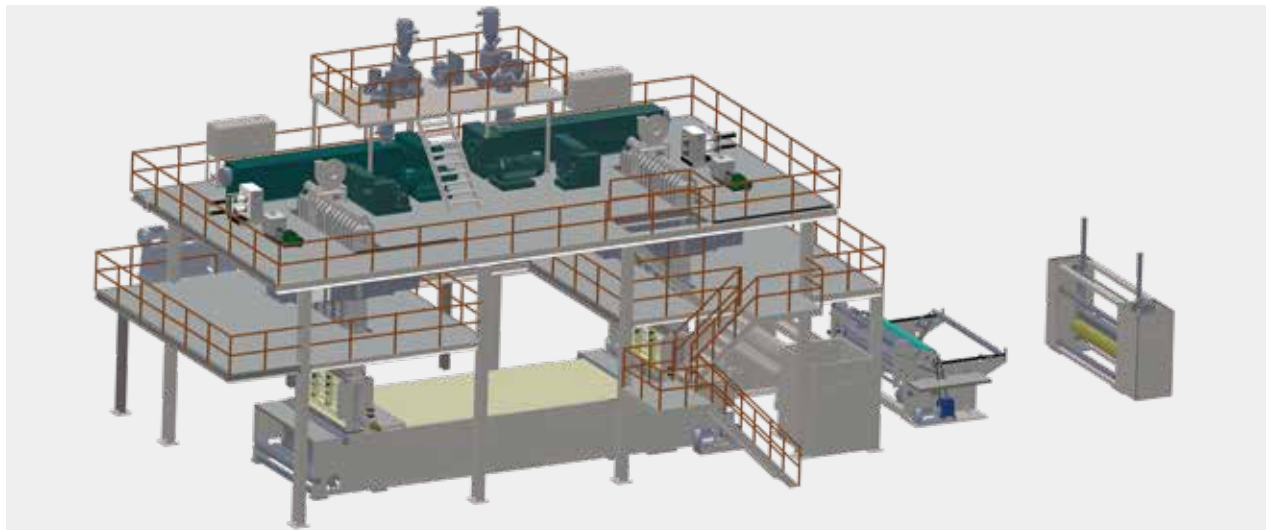


纺粘/熔喷无纺布生产线

金纬机械
JWELL MACHINERY

纺粘无纺布生产线

Spunbond Nonwoven Fabric Production Line



纺粘无纺布生产线主要用于PP纺丝成网、热轧加固的无纺布生产。以PP为主原料，辅以色母粒和抗氧化、抗起球、阻燃剂等添加剂，生产不同颜色、不同性质以及适应不同用途的PP纺粘热轧无纺布，广泛用于医疗、卫生等领域材料。复合型生产线更换不同配置可以生产S、SS、SSS等系列产品，满足客户不同用途的PP纺粘无纺布市场需求。

The machine is used to produce nonwoven fabrics for clothing, medical and sanitary materials, construction, industry, agriculture, disposable products for hotels and other nonwoven and industrial fabrics, etc.

主要技术参数 Main technical parameters						
机型 Model	有效幅宽 Width	速度 Speed	克重范围 Gram range	产量 Output	装机容量 Installed capacity	机器尺寸约 Dimension(approx)
JW-1600-S	1600mm	≤150m/min	9-250g	3-6T	≈200KVA	20m*10m*12m
JW-2400-S	2400mm	≤150m/min	9-250g	5-7T	≈250KVA	20m*11m*12m
JW-3200-S	3200mm	≤150m/min	9-250g	8-10T	≈315KVA	20m*13m*12m
JW-1600-SS	1600mm	≤300m/min	10-120g	5-10T	≈400KVA	35m*12m*12m
JW-2400-SS	2400mm	≤300m/min	10-120g	10-12T	≈500KVA	35m*15m*12m
JW-3200-SS	3200mm	≤300m/min	10-120g	12-20T	≈800KVA	35m*17m*12m

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SMS纺熔复合无纺布生产线

SMS Spunmelt Composite Nonwoven Fabric Production Line



PLA前纺

牵伸



纺粘布生产

短纤热轧布生产

SMS纺熔复合非织造无纺布是纺粘无纺布+熔喷无纺布+纺粘无纺布通过三层纤网热轧复合而成。我公司拥有全套一步法SMS纺熔复合非织造无纺布生产工艺和技术，该生产线采用高精密的模头喷丝板加工手段和精湛的生产工艺，生产出来单丝纤度更细更均匀、布面质感倍加柔和，能极大地满足不同客户的需求。产品被广泛适用于医用隔离服、手术衣帽、床单帷帘、卫生巾、婴儿尿片、成人失禁垫（裤）等一次性医疗防护及个人卫生护理行业领域。

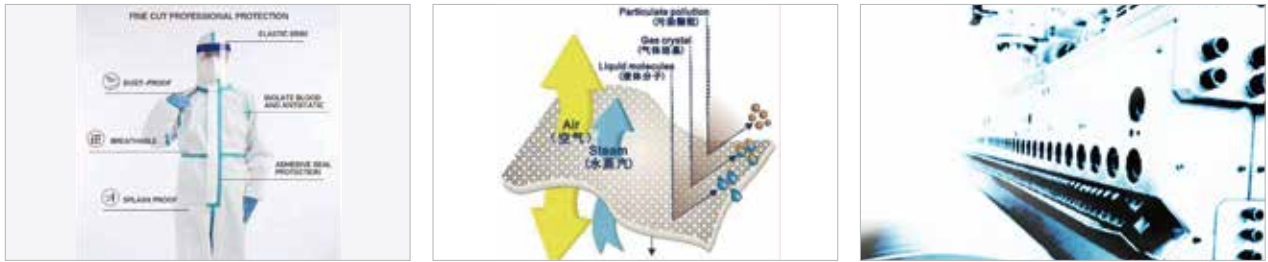
The machine is used to produce nonwoven fabrics for medical isolation clothing, surgical clothing, sheets curtain, sanitary napkins, baby diapers, adult incontinence pad (pants) and other disposable medical protection and personal health care industry, etc.

主要技术参数 Main technical parameter				
机型 Model	制品幅宽 Width	克重范围 Gram range	设备速度 Output	制品花纹形状
JW-1600-SMS	1600mm	9-80g/m ²	< 300m/min	菱形 方点 芝麻点 梅花点 椭圆点 一字纹
JW-2400-SMS	2400mm	9-80g/m ²	< 300m/min	
JW-3200-SMS	3200mm	9-80g/m ²	< 300m/min	

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PE透气薄膜生产线

PE Breathable Film Production Line



该生产线以PE透气胶粒为原料，采用挤出流延法，将含无机填料的PE改性透气粒子通过熔融挤出，模具成型，辊筒高倍率拉伸后制成带有亚纳米级微孔的透气薄膜。

The production line use PE air-permeable plastic granuels as raw material, and uses extrusion casting method to melt-extrude the PE-modified air-permeable plastic granuels containing inorganic filler through a flat die and the roller is stretched at a high rate to produce a sub-nanometer micro Porous membrane.

主要技术参数 Main technical parameters					
机型 Model	螺杆直径 Screw Diameter	适用原料 Material	制品宽度 Products width	最大挤出量 Capacity (Max.)	主电机功率 Main motor power
JW130	130mm	PE	1600mm	450-600kg/h	160KW
JW160	130mm	PE	2200mm	450-600kg/h	200KW

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