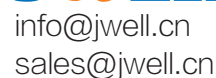
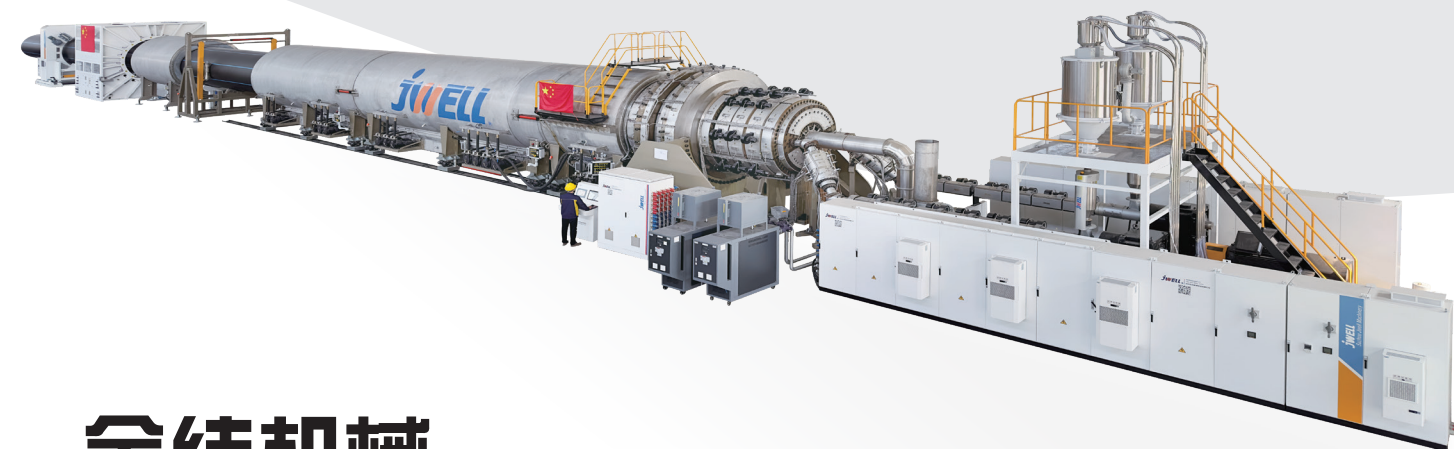




2

The Jiwell logo features the word "jiwell" in a stylized, lowercase, sans-serif font. The letters "j" and "i" are blue, while the "w" is orange. The "e" and "l" are blue, and the "l" has a small registered trademark symbol (®) to its upper right.

金纬机械
JWELL MACHINERY





A Global Supplier of Solutions on Extrusion Technology
金纬机械—全球挤出技术解决方案供应商

10+ 驻海外办事处 Overseas offices
580+ 技术研发&工程师 R&D Engineer
3,000+ 金纬机械员工人数 Jwell Employee
14+ 个制造基地 Manufacture Bases
500+ 项独家专利技术 Patents
1,000,000m²+ 工厂面积 Plant Area



80年代初

金海螺第一代螺杆研制成功
In the early 1980s, the first generation screw of JINHAILUO was successfully developed

1997

上海金纬机械
Shanghai JWELL Machinery

2008

苏州金纬机械
Suzhou JWELL Machinery

2012

常州金纬机械
Changzhou JWELL Machinery

2018

贝克威尔(泰国)
Bkwell (Thailand)

2019

浙江金纬智能装备
Zhejiang JWELL Machinery

2020

金纬公司业绩突破50亿人民币
Jwell's annual sales exceeded CNY 5 billion

2021

滁州金纬机械
Chuzhou JWELL Machinery

2025

连续15年荣获中国塑料机械挤出行业排名首位
Ranked first in China's plastic machinery extrusion industry for 15 consecutive years

We Know Extrusion

金纬机械创建于1997年，中国塑料机械工业协会副会长单位，塑料挤出设备、化纤纺丝成套设备专业制造商，现有上海嘉定、浙江舟山、苏州太仓、广东东莞、常州溧阳、浙江海宁、广东佛山、安徽滁州、安徽全椒等国内多地以及泰国曼谷、西班牙瓦伦西亚、德国波恩等地设立了14个现代化生产基地，总占地面积1000+亩，旗下拥有30余家专业公司以及九个大型金加工车间和三个热处理氮化车间，年产3000+(台)套高档的塑料挤出生产线和其他成套设备，行销全球120多个国家和地区。

Jwell Machinery was founded in 1997. It is the vice president unit of China Plastics Machinery Industry Association and a professional manufacturer of plastic extrusion machine and chemical fiber spinning complete sets of machine. At present, 14 modern production bases have been established in many domestic places such as Jiading in Shanghai, Zhoushan in Zhejiang, Taicang in Suzhou, Dongguan in Guangdong, Liyang in Changzhou, Haining in Zhejiang, Foshan in Guangdong, Chuzhou in Anhui, Quanjiao in Anhui, as well as in Bangkok in Thailand, Valencia in Spain, Bonn in Germany, etc. The total area is more than 1,000 mu. It has more than 30 professional companies, 9 large metal processing workshops and 3 heat treatment and nitriding workshops. It annually produces more than 3,000 sets of high-grade plastic extrusion production lines and other complete sets of machine, which are sold to more than 120 countries and regions around the world.

科技是未来的生产力

science and technology constitute the primary productive force for future

“品质卓越 完美如一”

是金纬公司的质量方针，是全体员工努力的方向。

“诚实待人”

是我们铸就“百年金纬”的核心理念。

“Excellent Quality, Perfect All”

Is Jwell's quality policy, and all staff's working direction.

“Be Honest”

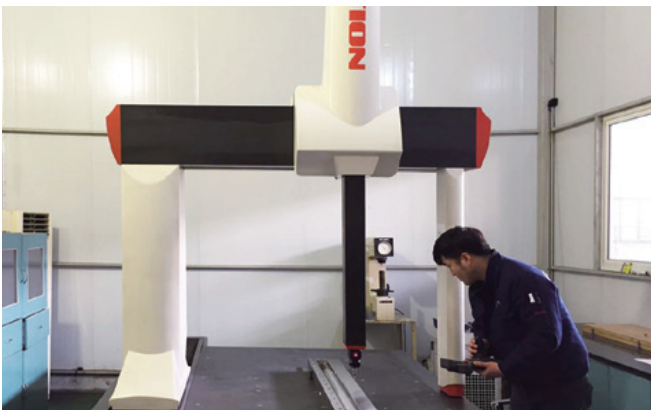
Is the core idea for us to contribute “Century JWELL”

董事长：何海潮

E-mail: he@jwell.cn

President: He Haichao

Mobile: +86 13601628188



您的塑料管材挤出方案的最佳合作伙伴

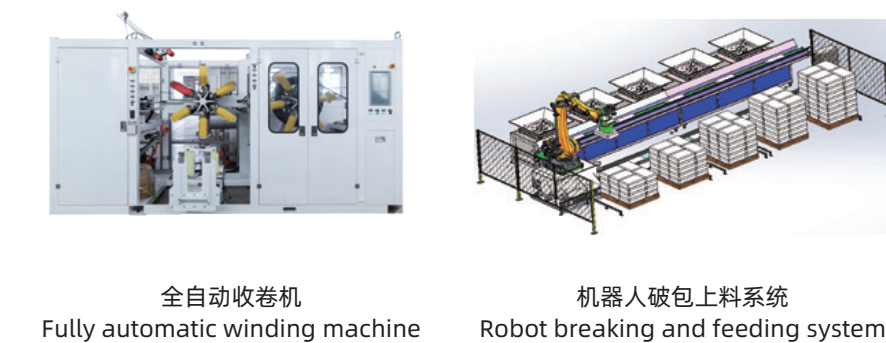
The Best Partner For Your Plastic Pipe Extrusion

挤出机械物联网 + 智能制造解决方案

Extrusion Equipment IoT + Smart Factory Solutions

生产线布置图

Layout Of Production Line



注:可选配的自动化设备:机器人破包上料系统, 全自动收卷机, 米重系统, 测厚仪等
Optional automation equipment: Robot breaking and feeding system, fully automatic winding machine, gravimetric dosing system, thickness gauge.

智慧工厂

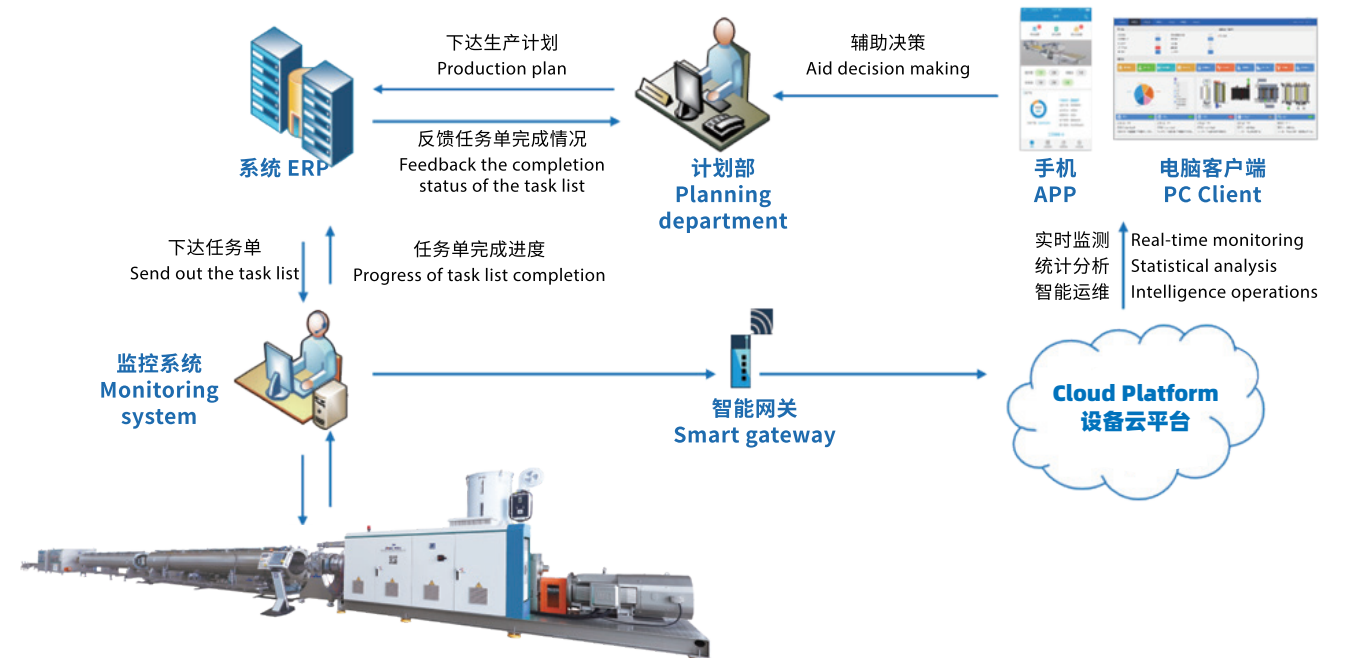
Smart Factory

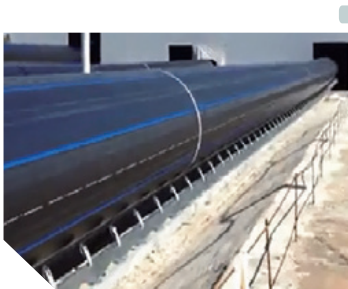
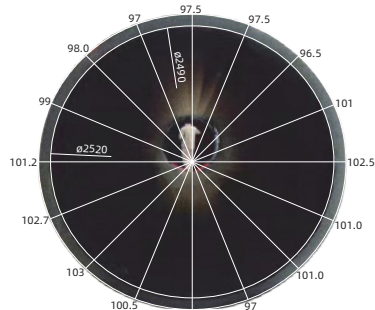
现场大屏幕电子看板
可以直接看到当前生产线

On-site large screen electronic kanban can
directly view the current production line

- 运行状态
- 单位能耗
- 各电机负载率
- 良品率
- 运行时间
- 排班计划
- 故障预警
- 生产计划等重要数据

- Running state
- Unit energy consumption
- Load rate of each motor
- The yield
- The elapsed time
- Scheduling plan
- Fault early warning
- Production plan and other important data





Intelligent
智能



Energy saving
节能



High speed
高速



High efficiency
高效



大口径HDPE高速节能管材挤出生产线

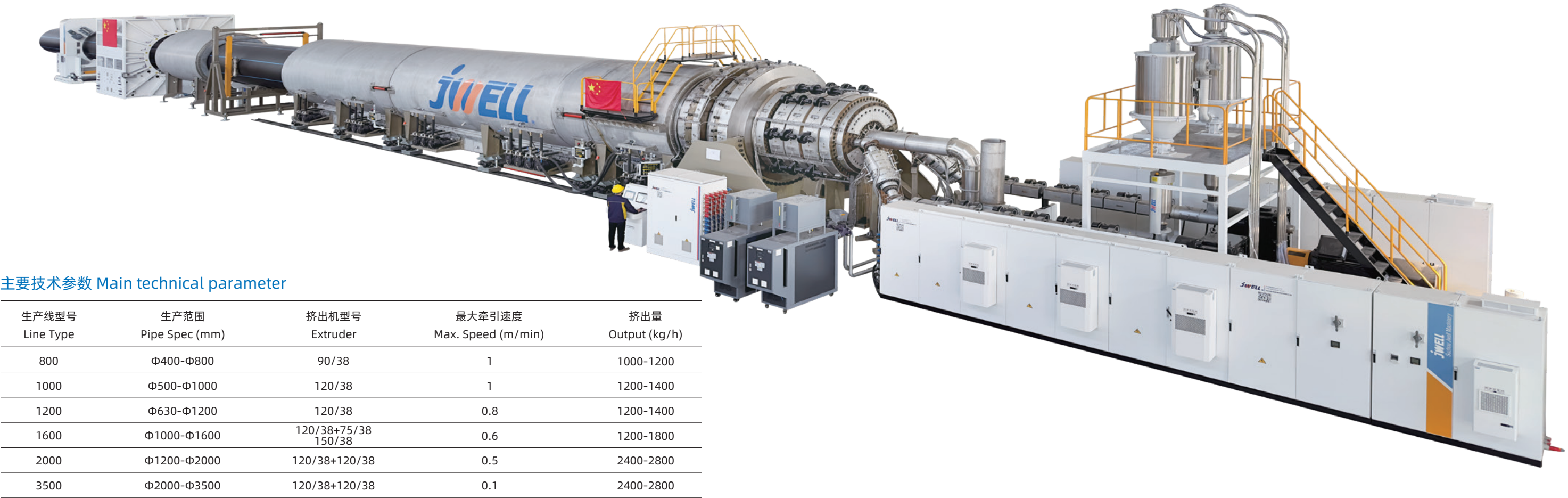
Large Diameter HDPE High-speed Energy-saving Pipe Extrusion Line

性能特点:

挤出主机为JWS-H系列高效率、大产量的单螺杆挤出机。特殊的螺杆料筒结构设计，在较低的熔体温度下能够保证理想的熔体均匀度。专为大口径管材挤出设计的螺旋分配结构模头，配有模内抽气的管道内冷系统，配合专用的低熔垂PE100原料，能生产超厚壁、超大口径实壁管。两段式液压开合移动真空定型箱和独立控制的多履带牵引机、无屑切割机，由电脑集中控制协调各个机组，自动化程度高，连续生产稳定。可选配钢丝绳牵引装置，使大口径管的每次初始开机启动操作更为方便。

Performance features:

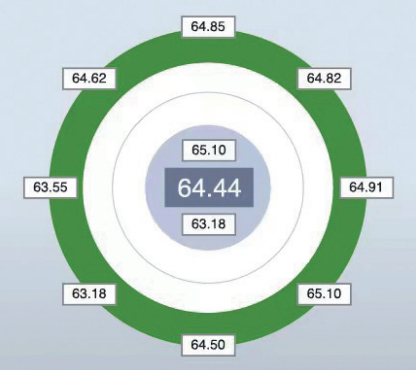
Extruder is JWS-H series High efficiency, high output single screw extruder. The special screw barrel structure design ensures ideal melt uniformity at lower melt temperature. Designed for large-diameter pipe extrusion, the spiral distribution structure mold is equipped with an in-mold suction pipe internal cooling system. Combined with a special low-sag material, it can produce ultra-thick-walled, large-diameter pipes. Hydraulic opening and closing two-stage vacuum tank, computerized centralized control and coordination of multi-caterpillar haul off unit, chipless cutter and all units, a high degree of automation. The optional wire rope tractor can make the initial operation of the large-caliber tube more convenient.



主要技术参数 Main technical parameter

生产线型号 Line Type	生产范围 Pipe Spec (mm)	挤出机型号 Extruder	最大牵引速度 Max. Speed (m/min)	挤出量 Output (kg/h)
800	Φ400-Φ800	90/38	1	1000-1200
1000	Φ500-Φ1000	120/38	1	1200-1400
1200	Φ630-Φ1200	120/38	0.8	1200-1400
1600	Φ1000-Φ1600	120/38+75/38 150/38	0.6	1200-1800
2000	Φ1200-Φ2000	120/38+120/38	0.5	2400-2800
3500	Φ2000-Φ3500	120/38+120/38	0.1	2400-2800

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.



Intelligent
智能



Energy saving
节能



High speed
高速



High efficiency
高效

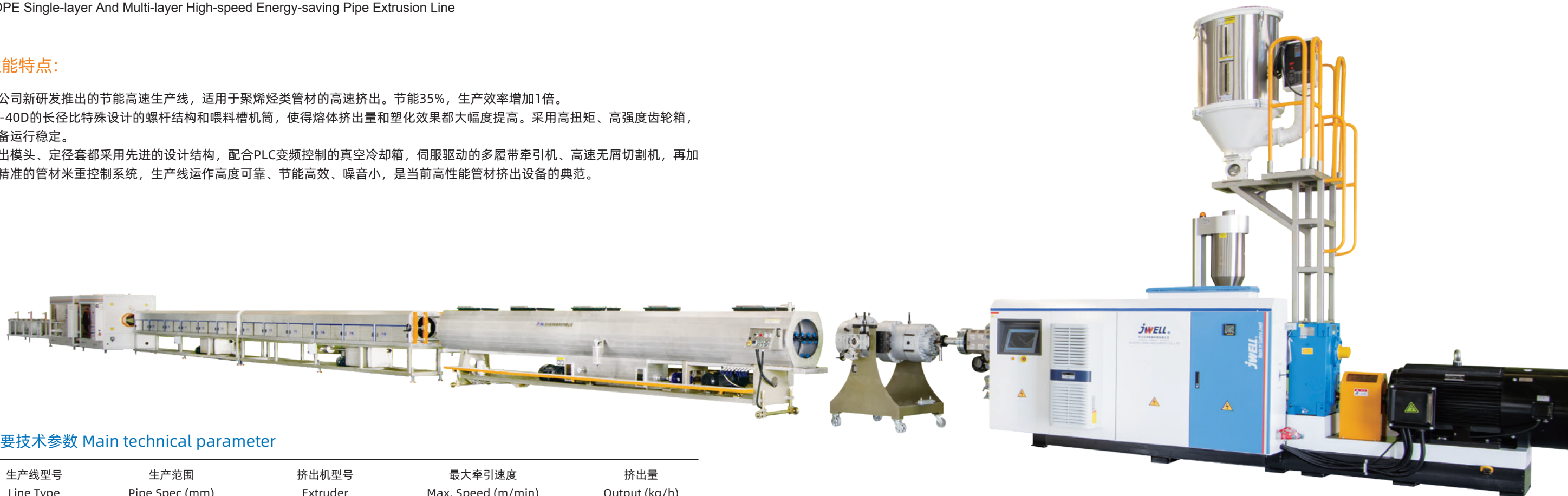


HDPE单层/多层高速节能管材挤出生产线

HDPE Single-layer And Multi-layer High-speed Energy-saving Pipe Extrusion Line

性能特点:

我公司新研发推出的节能高速生产线，适用于聚烯烃类管材的高速挤出。节能35%，生产效率增加1倍。
38-40D的长径比特殊设计的螺杆结构和喂料槽机筒，使得熔体挤出量和塑化效果都大幅度提高。采用高扭矩、高强度齿轮箱，设备运行稳定。
挤出模头、定径套都采用先进的设计结构，配合PLC变频控制的真空冷却箱，伺服驱动的多履带牵引机、高速无屑切割机，再加上精准的管材米重控制系统，生产线运作高度可靠、节能高效、噪音小，是当前高性能管材挤出设备的典范。



主要技术参数 Main technical parameter

生产线型号 Line Type	生产范围 Pipe Spec (mm)	挤出机型号 Extruder	最大牵引速度 Max. Speed (m/min)	挤出量 Output (kg/h)
32	Φ16-Φ32	60/40	50	180-360
63	Φ16-Φ63	60/40 60/40+45/33	40	250-360 300-400
110	Φ20-Φ110	60/40 60/40+45/33	30	350-450 400-500
160	Φ50-Φ160	60/40 60/40+45/33	10	350-450 400-500
250	Φ75-Φ250	75/38 75/38+45/33	8	450-600 500-650
315	Φ110-Φ315	75/38 75/38+45/33	6	550-700 600-750
450	Φ160-Φ450	90/38 90/38+50/38	2.4	700-800 750-850
630	Φ315-Φ630	90/38 90/38+50/38	1.2	900-1000 950-1100

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

Performance features:

Our company's latest research and development of energy-saving high-speed production line, suitable for high-speed polyolefin pipe extrusion. 35% energy saving and production efficiency doubled.
Specifically designed 38-40 L/D screw structure and the grooved feed barrel make the melt extrusion and plasticizing effects greatly improved. High-torque, high-strength gearboxes ensure stable operation of the equipment.
The extrusion die and sizing sleeve both adopt advanced structural designs, working in conjunction with a PLC variable-frequency controlled vacuum cooling tank, servo-driven multi-caterpillar haul-off unit, and high-speed chipless cutter. Combined with a precise pipe meter-weight control system, the production line operates with high reliability, energy efficiency, and low noise-setting the benchmark for today's high-performance pipe extrusion equipment.



Intelligent
智能



Energy saving
节能



High speed
高速



High efficiency
高效



MPP改性聚丙烯电缆护套管高速节能挤出生产线

MPP Modified Polypropylene Cable Sheath Pipe High-speed Energy-saving Extrusion Production Line

性能特点:

挤出机配置专用伺服电机，采用高扭矩，高强度减速机。38-40D的长径比特特殊设计的螺杆结构具有良好的热均匀性和较低的熔融温度，稳定高效。进料段开有螺旋槽，可大大提高产量。

- 可以监测主机电流、温度、电能、每吨物料能耗(有米重控制的设备)。
- 模具采用内吸风装置，加速管材的冷却使管材快速成型。
- 真空箱球阀采用两片式球阀，双回路双过滤器，快速过滤杂质易清洗。
- 牵引机采用单爪独控及伺服驱动，牵引速度更加稳定，原料利用率提升1%-3%。
- 切割机采用无屑切割，360°万向夹具，适应不同管径，操作方便，定长精准切口美观。

Performance features:

The extruder is equipped with a special servo motor and adopts a high-torque and high-strength gearbox. The specially designed screw structure with L/D ratio of 38-40D has good thermal uniformity and low melting temperature, which is stable and efficient. The feed section has a spiral groove, which can greatly increase the output.

- It can monitor extruder current, temperature, electric energy, and energy consumption per ton of material (equipment with meter weight control system).
- The mold adopts an internal air suction device to accelerate the cooling of the pipe and enable rapid shape forming of the pipe.
- The ball valve of vacuum tank adopts a two-piece ball valve with double circuits and double filters, which can quickly filter impurities and is easy to clean.
- The Haul off unit adopts independent control and servo drive of each caterpillar, which makes the traction speed more stable and the raw material utilization rate increased by 1%-3%.
- The cutting machine adopts non-dust cutting and a 360° universal clamp to adapt to different pipe diameters. Easy to operate, with precise fixed-length cutting and clean, smooth pipe ends.

主要技术参数 Main technical parameter

生产线型号 Line Type	生产范围 Pipe Spec (mm)	挤出机型号 Extruder	最大牵引速度 Max. Speed (m/min)	挤出量 Output (kg/h)
250	Φ75-Φ250	75/38	8	450-650
315	Φ110-Φ315	75/38	6	450-650

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.





Intelligent
智能



Energy saving
节能



High speed
高速



High efficiency
高效



小口径PE/PPR/PE-RT/PA双管高速挤出生产线

Small-diameter PE/PPR/PE-RT/PA Dual-pipe High-speed Extrusion Line

性能特点:

挤出机配置专用伺服电机，采用高扭矩，高强度减速机。38-40D 的长径比特特殊设计的螺杆结构具有良好的热均匀性和较低的熔融温度，稳定高效。进料段开有螺旋槽，可大大提高产量。

- 小管专用模具，水膜式/碟片式高速定径套，配置数显流量调节装置，小管成型快,速度高。
- 伺服驱动高速皮带牵引机，稳定无抖动。
- 配置高速伺服无屑切割，适应高速生产运行。
- 牵引切割采用双工位独立控制，可以实现一条线两种规格的在线生产。

主要技术参数 Main technical parameter

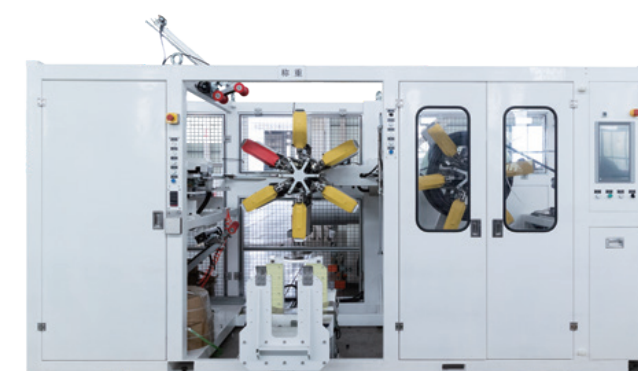
生产线型号 Line Type	生产范围 Pipe Spec (mm)	挤出机型号 Extruder	最大牵引速度 Max. Speed (m/min)	挤出量 Output (kg/h)
32	Φ16-Φ32	75/38	50	450-600
63	Φ16-Φ63	75/38	40	550-750
110	Φ20-Φ110	90/38	30	800-1000

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

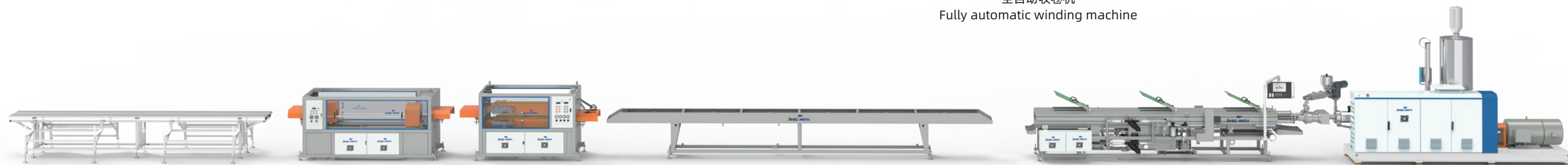
Performance features:

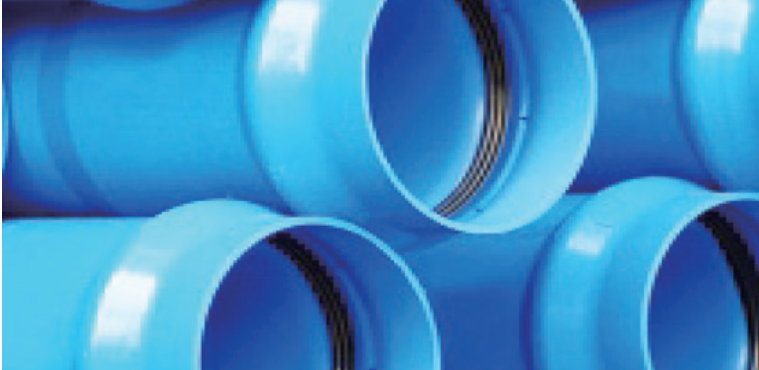
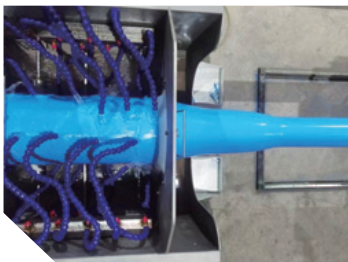
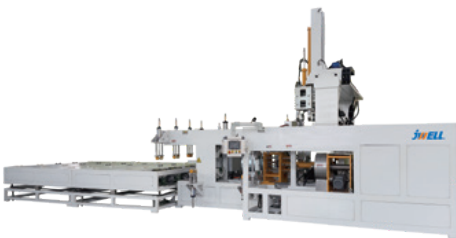
The extruder is equipped with a special servo motor and adopts a high-torque and high-strength gearbox. The specially designed screw structure with L/D ratio of 38- 40D has good thermal uniformity and low melting temperature, making it stable and efficient. The feed section is equipped with spiral grooves which can greatly increase the output.

- Special mold for small pipes, water film type high-speed calibration sleeve, equipped with digital display flow adjustment device, small pipe molding is fast and the speed is high.
- Servo controlled high-speed belt haul off unit, stable and vibration-free.
- Equipped with high-speed servo non-dust cutting to adapt to high-speed production operations.
- Traction and cutting adopts dual-station independent control which can realize online production of two size in one line.



全自动收卷机
Fully automatic winding machine





Intelligent
智能



Energy saving
节能



High speed
高速



High efficiency
高效



PVC-O管道生产线

PVC-O Pipe Extrusion Line

性能特点:

双轴聚向聚氯乙烯(PVC-O)管材是通过特殊的取向加工工艺制造的管材，这一加工工艺是把采用挤出方法生产的PVC-U管材进行轴向拉伸和径向拉伸，使管材中的PVC长链分子在双轴向规整排列，获得高强度、高韧性、高抗冲、抗疲劳的新型PVC管材，性能远优于普通PVC-U管材。研究开发PVC-O管材，可以大大节约原材料资源，降低成本，提高产品性能，具有明显的经济效益和社会效益。

Performance features:

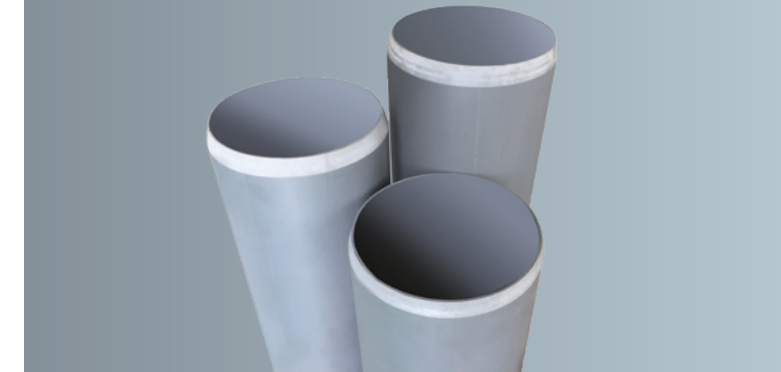
Biaxially oriented polyvinyl chloride (PVC-O) pipes are manufactured through a special orientation processing process, which involves axial and radial stretching of PVC-U pipes produced by extrusion. The PVC long chain molecules in the pipes are arranged in a regular manner in the biaxial direction, resulting in a new type of PVC pipe with high strength, high toughness, high impact resistance, and fatigue resistance. Its performance is far superior to ordinary PVC-U pipes. The research and development of PVC-O pipes can greatly save raw material resources, reduce costs, improve product performance, and have significant economic and social benefits.



主要技术参数 Main technical parameter

生产线型号 Line Type	生产范围 Pipe Spec (mm)	挤出机型号 Extruder	生产方式 Production method	挤出力 Output (kg/h)
250	Φ90-Φ250	78	一步法 One-step process	300
315	Φ110-Φ315	93	一步法 One-step process	450
400	Φ160-Φ400	93	一步法 One-step process	450
630	Φ315-Φ630	114	一步法/两步法 One/two-step process	800
800	Φ450-Φ800	114	两步法 Two-step process	800
1000	Φ630-Φ1000	135	两步法 Two-step process	1200
1200	Φ800-Φ1200	135	两步法 Two-step process	1200

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.



Intelligent
智能



Energy saving
节能



High speed
高速



High efficiency
高效



PVC-UH/UPVC/CPVC管材挤出生产线

PVC-UH/UPVC/CPVC Pipe Extrusion Line

性能特点:

对不同直径、不同生产量需求，有多种规格型号的PVC专用双螺杆挤出主机可供选择。特殊设计的螺杆结构，塑化均匀，产量高。
PVC挤出模头采用优质合金钢制造，流道表面高光亮度和防腐处理。宽大的流道设计确保熔体在模头内的停留时间和最大的挤出产量。
针对大口径的PVC管材采用前后双真空室结构设计，并配有圆弧托板，管材圆度好成型质量高。
从2履带至10履带数量的牵引机，配套不同规格的行星切割机，适应所有尺寸规格的PVC管材生产。配套可选在线扩口机。

Performance features:

According to different diameters, different production requirements, a variety of special specifications of PVC twin-screw extruders to be chosen. The special designed screw structure, uniform plasticizing, high output.
PVC extrusion die head is made of high quality alloy steel, channel surface with high brightness and anti-corrosive treatment. Wide flow channel design to ensure the pass-through time of the melt in the die head and the largest extrusion production.
In view of the large diameter PVC pipe, the vacuum tank is with double-chamber design, equipped with nylon supporting plates, ensuring better pipe roundness and forming quality.
To match wide production range of PVC pipes, JWELL provide haul-off with 2-claw up to 10-claw, different models of planetary cutters and can also be equipped with an online belling machine as an option.

主要技术参数 Main technical parameter

生产线型号 Line Type	生产范围 Pipe Spec (mm)	挤出机型号 Extruder	最大牵引速度 Max. Speed (m/min)	挤出量 Output (kg/h)
63	Φ16-Φ63	65	40	250-300
110	Φ20-Φ110	65	30	250-300
160	Φ50-Φ160	65	10	250-300
250	Φ75-Φ250	80	8	450-650
400	Φ160-Φ400	80	6	500-700
630	Φ315-Φ630	92	2.4	700-800
800	Φ400-Φ800	110or135	1	1100-1200
1000	Φ500-Φ1000	110or135	0.5	1100-1200
1200	Φ630-Φ1200	110or135	0.5	1100-1200

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.





Intelligent
智能



Energy saving
节能



High speed
高速



High efficiency
高效



PVC 双出/四出管材生产线

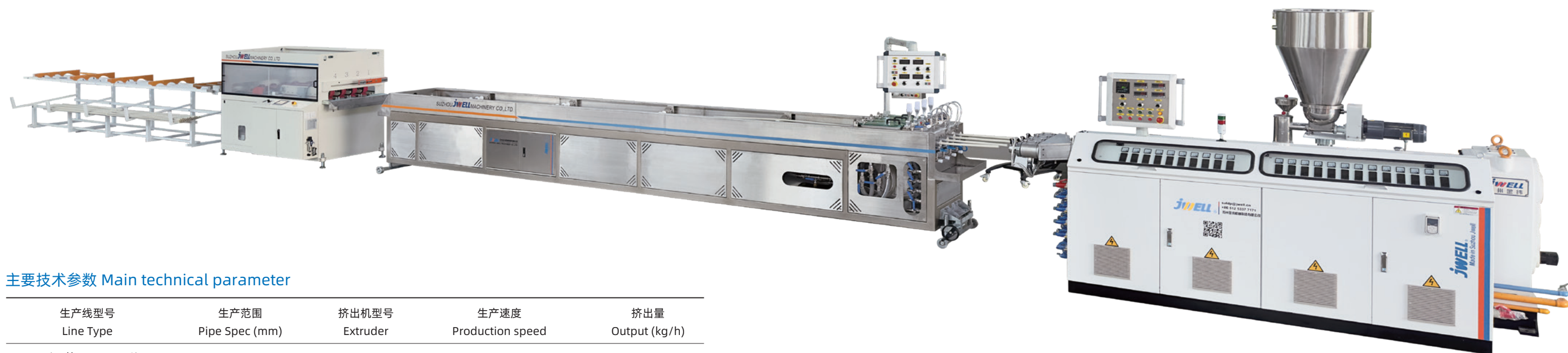
PVC dual pipe/Four Pipe Extrusion Line

性能特点:

对应管径和产量的不同要求，有SJZ80和SJZ65两种型号的专用双螺杆挤出机可供选择；双管模具均匀分配出料量，管材挤出速度快塑化好。
高效率的双真空冷却箱 可以单独控制，生产过程中调节操作方便。
无尘切割机，双工位独立控制，速度快，切割长度准确。气动旋转夹紧，免更换夹块。可选带倒角装置。

Performance features:

To meet varying pipe diameter and output requirements, two specialized twin-screw extruder models—SJZ80 and SJZ65—are available; the dual pipe die evenly distributes the material output, and the pipe is extruded quickly with good plasticization.
High-efficiency double-vacuum cooling box can be controlled separately, and the adjustment operation is convenient in the production process.
Dustless cutting machine, double station independent control, fast speed, accurate cutting length. Pneumatically rotating clamps eliminates the need to change clamps. With optional chamfering unit.



主要技术参数 Main technical parameter

生产线型号 Line Type	生产范围 Pipe Spec (mm)	挤出机型号 Extruder	生产速度 Production speed	挤出量 Output (kg/h)
32 (四管Four stand)	Φ16-Φ32	65	20	400-500
63 (双管 Two strand)	Φ16-Φ63	65	20	400-500
110 (双管 Two strand)	Φ20-Φ110	80	15	500-700

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

PE100 级聚乙烯管材公称压力和规格尺寸

PE100 给水用聚乙烯（PE）管材国家标准（GB/T 13663.2-2018）

"公称外径 dn"	公称壁厚 en/mm							
	标准尺寸比							
	SDR9	SDR11	SDR13.6	SDR17	SDR21	SDR26	SDR33	SDR41
	管系列							
	S4	S5	S6.3	S8	S10	S12.5	S16	S20
	"PE80 级公称压力 MPa"							
	1.6	1.25	1.0	0.8	0.6	0.5	0.4	0.32
"公称外径 dn"	"PE100 级公称压力 MPa"							
	2.0	1.6	1.25	1.0	0.8	0.6	0.5	0.4
	16	2.3	—	—	—	—	—	—
	20	2.3	2.3	—	—	—	—	—
	25	3.0	2.3	—	—	—	—	—
	32	3.6	3.0	2.4	2.3	—	—	—
	40	4.5	3.7	3.0	2.4	2.3	—	—
"公称外径 dn"	50	5.6	4.6	3.7	3.0	2.4	2.3	—
	63	7.1	5.8	4.7	3.8	3.0	2.5	—
	75	8.4	6.8	5.6	4.5	3.6	2.9	—
	90	10.1	8.2	6.7	5.4	4.3	3.5	—
"公称外径 dn"	公称壁厚 en/mm							
	标准尺寸比							
	SDR9	SDR11	SDR13.6	SDR17	SDR21	SDR26	SDR33	SDR41
	管系列							
	S4	S5	S6.3	S8	S10	S12.5	S16	S20
	"PE80 级公称压力 MPa"							
	1.6	1.25	1.0	0.8	0.6	0.5	0.4	0.32
"公称外径 dn"	"PE100 级公称压力 MPa"							
	2.0	1.6	1.25	1.0	0.8	0.6	0.5	0.4
	110	12.3	10.0	8.1	6.6	5.3	4.2	—
	125	14.0	11.4	9.2	7.4	6.0	4.8	—
	140	15.7	12.7	10.3	8.3	6.7	5.4	—
	160	17.9	14.6	11.8	9.5	7.7	6.2	—
	180	20.1	16.4	13.3	10.7	8.6	6.9	—
"公称外径 dn"	200	22.4	18.2	14.7	11.9	9.6	7.7	—
	225	25.2	20.5	16.6	13.4	10.8	8.6	—
	250	27.9	22.7	18.4	14.8	11.9	9.6	—
	280	31.3	25.4	20.6	16.6	13.4	10.7	—
	315	35.2	28.6	23.2	18.7	15.0	12.1	9.7
	355	39.7	32.2	26.1	21.1	16.9	13.6	10.9
	400	44.7	36.3	29.4	23.7	19.1	15.3	12.3
"公称外径 dn"	450	50.3	40.9	33.1	26.7	21.5	17.2	13.8
	500	55.8	45.4	36.8	29.7	23.9	19.1	15.3
	560	62.5	50.8	41.2	33.2	26.7	21.4	17.2
	630	70.3	57.2	46.3	37.4	30.0	24.1	19.3
	710	79.3	64.5	52.2	42.1	33.9	27.2	21.8
	800	89.3	72.6	58.8	47.4	38.1	30.6	24.5
	900	—	81.7	66.2	53.3	42.9	34.4	27.6
"公称外径 dn"	1000	—	90.2	72.5	59.3	47.7	38.2	30.6
	1200	—	—	88.2	67.9	57.2	45.9	36.7
	1400	—	—	102.9	82.4	66.7	53.5	42.9
	1600	—	—	117.6	94.1	76.2	61.2	49.0
	1800	—	—	—	105.9	85.7	69.1	54.5
	2000	—	—	—	117.6	95.2	76.9	60.6
	2250	—	—	—	—	107.2	86.0	70.0
"公称外径 dn"	2500	—	—	—	—	119.1	95.6	77.7
	—	—	—	—	—	—	—	—

注：公称压力按照 C=1.25 计算。

DIMENSIONS OF PIPES

Dimension specification for HDPE pipe refer to ISO 4427-2:2007

Material	SDR6		SDR7.4		SDR9		SDR11		SDR13.6		SDR17		SDR21		SDR26		SDR33		SDR41	
PE80	PN25		PN20		PN16		PN12.5		PN10		PN8		PN6		PN5		PN4		PN3.2	
PE100	-		PN25		PN20		PN16		PN12.5		PN10		PN8		PN6		PN5		PN4	
dn	e	ID	e	ID	e	ID	e	ID	e	ID	e	ID	e	ID	e	ID	e	ID	e	ID
mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
16	3.0	10.0	2.3	11.4	2.0	12.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-
20	3.4	13.2	3.0	14.0	2.3	15.4	2.0	16.0	-	-	-	-	-	-	-	-	-	-	-	-
25	4.2	16.6	3.5	18.0	3.0	19.0	2.3	20.4	2.0	21.0	-	-	-	-	-	-	-	-	-	-
32	5.4	21.2	4.4	23.2	3.6	24.8	3.0	26.0	2.4	27.2	2.0	28.0	-	-	-	-	-	-	-	-
40	6.7	26.6	5.5	29.0	4.5	31.0	3.7	32.6	3.0	34.0	2.4	35.2	2.0	36.0	-	-	-	-	-	-
50	8.3	33.4	6.9	36.2	5.6	38.8	4.6	40.8	3.7	42.6	3.0	44.0	2.4	45.2	2.0	46.0	-	-	-	-
63	10.5	42.0	8.6	45.8	7.1	48.8	5.8	51.4	4.7	53.6	3.8	55.4	3.0	57.0	2.5	58.0	-	-	-	-
75	12.5	50.0	10.3	54.4	8.4	58.2	6.8	61.4	5.6	63.8	4.5	66.0	3.6	67.8	2.9	69.2	-	-	-	-
90	15.0	60.0	12.3	65.4	10.1	69.8	8.2	73.6	6.7	76.6	5.4	79.2	4.3	81.4	3.5	83.0	-	-	-	-
110	18.3	73.4	15.1	79.8	12.3	85.4	10.0	90.0	8.1	93.8	6.6	96.8	5.3	99.4	4.2	101.6	-	-	-	-
125	20.8	83.4	17.1	90.8	14.0	97.0	11.4	102.2	9.2	106.6	7.4	110.2	6.0	113.0	4.8	101.6	-	-	-	-
140	23.3	93.4	19.2	101.6	15.7	108.6	12.7	114.6	10.3	119.4	8.3	123.4	6.7	126.6	5.4	129.2	-	-	-	-
160	26.6	106.8	21.9	116.2	17.9	124.2	14.6	130.8	11.8	135.4	9.5	141.0	7.7	144.6	6.2	147.6	-	-	-	-
180	29.9	120.2	24.6	130.8	20.1	139.8	16.4	147.2	13.3	153.4	10.7	158.6	8.6	162.8	6.9	166.2	-	-	-	-
200	33.2	133.6	27.4	145.2	22.4	155.2	18.2	163.6	14.7	170.6	11.9	176.2	9.6	180.8	7.7	184.6	-	-	-	-
225	37.4	150.2	30.8	163.4	25.2	174.6	20.5	184.0	16.6	191.8	13.4	198.2	10.8	203.4	8.6	207.8	-	-	-	-
250	41.5	167.0	34.2	181.6	27.9	194.2	22.7	204.6	18.4	213.2	14.8	220.4	11.9	226.2	9.6	230.8	-	-	-	-
280	46.5	187.0	38.3	203.4	31.3	217.4	25.4	229.2	20.6	238.8	16.6	246.8	13.4	253.2	10.7	258.6	-	-	-	-
315	52.3	210.4	43.1	228.8	35.2	244.6	28.6	257.8	23.2	268.6	18.7	277.6	15.0	285.0	12.1	290.8	9.7	295.6	7.7	299.6
355	59.0	237.0	48.5	258.0	39.7	275.6	32.2	290.6	26.1	302.8	21.1	312.8	16.9	321.3	13.6	327.8	10.9	333.2	8.7	337.6
400	-	-	54.7	290.6	44.7	310.6	36.3	327.4	29.4	341.2	23.7	352.6	19.1	361.8	15.3	369.4	12.3	375.4	9.8	380.4
450	-	-	61.5	327.0	50.3	349.4	40.9	368.2	33.1	383.8	26.7	396.6	21.5	407.0	17.2	415.6	13.8	422.4	11.0	428.0
500	-	-	-	-	55.8	388.4	45.4	409.2	36.8	426.4	29.7	440.6	23.9	452.2	19.1	461.8	15.3	469.4	12.3	475.4
560	-	-	-	-	62.5	435.0	50.8	458.4	41.2	477.6	33.2	493.6	26.7	506.6	21.4	517.2	17.2	525.4	13.7	532.6
630	-	-	-	-	70.3	489.4	57.2	515.6	46.3	537.4	37.4	555.2	30.0	570.0	24.1	581.8	19.3	591.4	15.4	599.2
710	-	-	-	-	79.3	551.4	64.5	581.0	52.2	605.6	42.1	625.8	33.9	642.2	27.2	655.6	21.8	666.4	17.4	675.2
800	-	-	-	-	89.3	621.4	72.6	654.8	58.8	682.4	47.4	705.2	38.1	723.8	30.6	738.8	24.5	751.0	19.6	760.8
900	-	-	-	-	-	-	81.7	736.6	66.2	767.6	53.3	793.4	42.9	814.2	34.4	831.2	27.6	844.8	22.0	856.0
1000	-	-	-	-	-	-	-	-	72.5	855.0	59.3	881.4	47.7	904.6	38.2	923.6	30.6	938.8	24.5	951.0
1200	-	-	-	-	-	-	-	-	88.2	1023.6	67.9	1064.2	57.2	1085.6	45.9	1108.2	36.7	1126.6	29.4	1141.2
1400	-	-	-	-	-	-	-	-	102.9	1194.2	82.4	1235.2	66.7	1266.6	53.5	1293.0	42.9	1314.2	34.3	1331.4
1600	-	-	-	-	-	-	-	-	117.6	1364.8	94.1	1411.8	76.2	1447.6	61.2	1477.2	49.0	1502.0	39.2	1521.6
1800	-	-	-	-	-	-	-	-	-	-	105.9	1588.2	85.7	1628.6	69.1	1661.8	54.5	1691.0	43.8	1712.4
2000	-	-	-	-	-	-	-	-	-	-	117.6	1764.8	95.2	1764.8	76.9	1846.2	60.6	1878.8	48.8	1902.4

dn: Pipe Outside Diameter, mm
e: Wall thickness, mm

企业风采：品质管理 技术研发 国际交流 客户服务 员工培训

Quality Control Technology Research International Communication Customer Service Staff Training

