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品质卓越 完美如一



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**聚氨酯喷涂聚乙烯
缠绕预制直埋保温管生产线**

金纬机械
JWELL MACHINERY

浙江金纬管道设备制造有限公司生产的大口径喷涂缠绕聚氨酯保温管生产线在行业内具有领先性，而且设计独特新颖，采用高效单螺杆挤出机，引进国外先进技术制造，通过西门子PLC处理器确保设备运转稳定可靠。整线自动化程度高，操作方便，连续生产，技术成熟，客户非常满意。

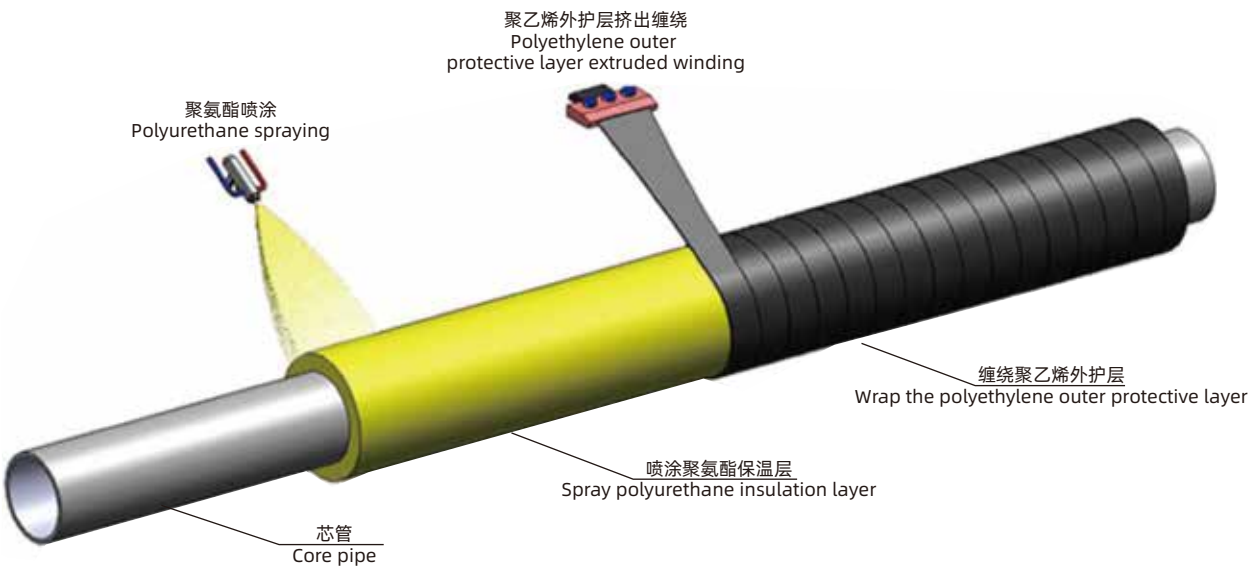
The super large diameter Polyurethane spray polyethylene winding insulating pipes line produced by Zhejiang JWELL pipe equipment Co., Ltd. is a leader in the industry, and its design is unique and novel. It adopts high-efficiency single screw extruder, introduces the advanced foreign technology, and ensures the stable and reliable operation of the equipment through Siemens PLC processor. The whole line has a high degree of automation, convenient operation, continuous production, mature technology, and customers are very satisfied.

Product Structure Diagram

产品结构示意图

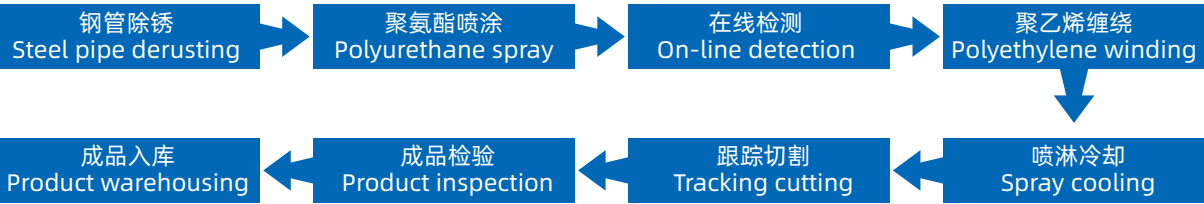
硬质聚氨酯喷涂聚乙烯缠绕预制直埋保温管由输送介质的工作钢管、喷涂聚氨酯硬质泡沫塑料保温层及缠绕式聚乙烯外护管组成。聚氨酯直埋保温管泡沫具有良好的机械性能和绝热性能。产品结构见下图：

The rigid polyurethane sprayed polyethylene wound prefabricated directly buried insulation pipe is composed of working steel pipe conveying medium, polyurethane rigid foam insulation layer and wound polyethylene outer protective pipe. Polyurethane directly buried insulation pipe foam has good mechanical and thermal insulation properties. See the following figure for product structure:



Production Process

生产工艺流程



主要技术参数 Main technical parameters

机型 Model	管径范围(mm) Pipe diameter(mm)	挤出机型号 Extruder model	最大产量(KG/h) Max capacity(KG/h)
JWG-CRG1000	200-1000	JW120/38+JW60/36	1000-1200
JWG-CRG2000	1000-2000	JW120/38+JW75/38	1200-1500

Composition Of Production Line Equipment

生产线设备组成

主要由钢管外壁抛丸除锈线、聚氨酯喷涂线和聚乙烯缠绕线组成。
It is mainly composed of steel pipe outer wall shot blasting line, polyurethane coating line and polyethylene winding line.

